

PROMOTECH®

PLATE BEVELLERS



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PIPE BEVELLERS



PIPE BEVELLERS



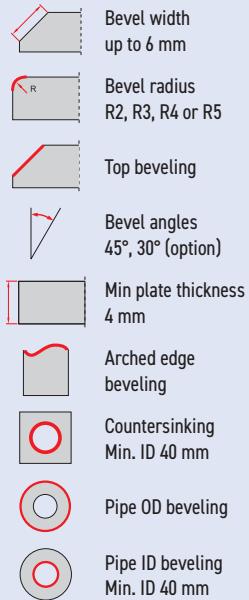
smart tools
for heavy tasks

**PLATE AND PIPE
BEVELLERS**

OVERVIEW

BM-6 BATTERY

CORDLESS COMPACT BEVELLER



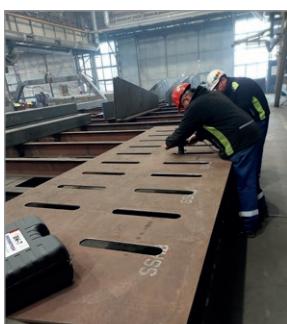
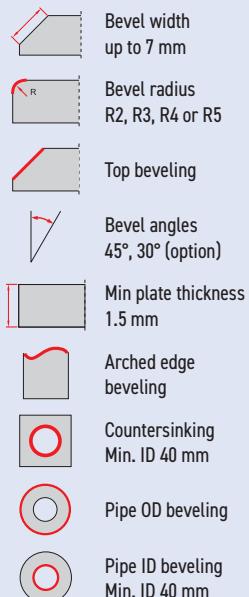
Features & benefits:

- Continuous bevel width adjustment up to 6 mm at 45 degrees (30 degrees – option)
- Creates a perfect radius R2, R3, R4 or R5 in just one pass, saving time & money over conventional grinding methods
- Ideal for use in the field - no need for mains power and no cable to carry around
- Conveniently powered by an 18-volt DC battery – same CAS battery as other cordless PROMOTECH machines
- The LiHD battery ensures maximum power availability
- Single 45 degree milling head for both radius and V bevels
- Countersinking of holes with a minimum diameter of 40 mm
- Overload protection to prevent motor damage



BM-7

COMPACT PLATE AND PIPE BEVELLER



Features & benefits:

- compact and lightweight beveling machine for milling plates, pipes and contour profiles
- excellent for areas with limited access
- continuous bevel width adjustment up to 7 mm
- creates a perfect radius (R2, R3, R4 or R5) in just one pass, saving time and money over conventional grinding methods
- one single 45 degrees milling head for both radius and V bevels
- quick and simple replacement of cutting inserts
- handy, simple and easy to use beveler



BM-18

MULTITASK PLATE AND PIPE BEVELLER



- Max bevel width 18 mm
- Rounding edges (option) R2, R3, R4 or R5
- Top beveling
- Bevel angles: 22.5°, 30°, 37.5°, 45°, 50°, 55°, 60°
- Min plate thickness 2 mm
- Arched edge beveling
- Countersinking Min. ID 40 mm
- Pipe OD beveling
- Pipe ID beveling Min. ID 40 mm



Features & benefits:

- Maximum 18 mm bevel width (more than one pass could be required)
- New more durable milling heads with hexagonal fixing for easy replacement
- Electronic speed control between 1800–5850 rpm for use on a variety of materials
- Continuous milling depth adjustment to fully control the beveling process
- Overload protection to prevent motor damage
- Rounding radius R2, R3, R4, R5 on both straight and curved edges
- Optional accessories expand the possible applications of the BM-18 to deal with pipes and small workpieces



BM-18A

PNEUMATIC PLATE BEVELLER



- Max. bevel width 18 mm
- Rounding edges (option) R2, R3, R4 or R5
- Top beveling
- Bevel angles 22.5°, 30°, 37.5°, 45°, 50°, 55°, 60°
- Min. plate thickness 2 mm
- Arched edge beveling
- Countersinking Min. ID 40 mm



Features & benefits:

- Powerful pneumatic motor
- Maximum 18 mm bevel width (more than one pass could be required)
- New more durable milling heads with hexagonal fixing for easy replacement
- Continuous milling depth adjustment to fully control the beveling process
- Rounding radius R2, R3, R4, R5 on both straight and curved edges

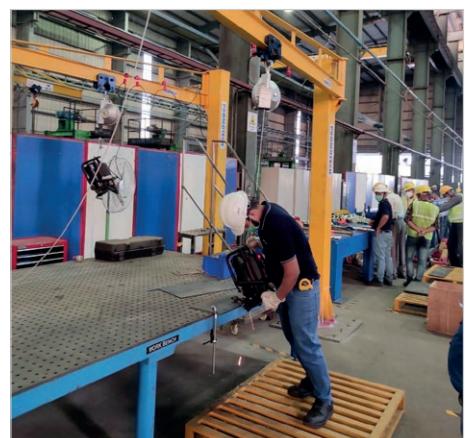


BM-20 Plus

PORTABLE BEVELLER



- Max bevel width
21 mm
- Facing off (option)
- Top beveling
- Bevel angles
15°-60° or 0° (option)
- Round plate
beveling (option)
- Pipe beveling
OD 150-300mm (option)
OD 260-600mm (option)



Features & benefits:

- Portable, heavy-duty machine
- Maximum 21 mm bevel width
- Continuously adjustable bevel angle between 15° and 60°
- Fitted with two rotary milling heads for smooth and efficient operation
- Continuous milling depth adjustment to fully control the beveling process
- Automatic motor overload protection to prevent motor damage
- Optional accessories extend the application possibilities of the BM-20plus for machining pipes, round plates and creating a flat surface at the of workpiece (facing off)

BM-21

INDUSTRIAL PLATE & PIPE BEVELLER



- Max bevel width
21 mm
- Facing off
- Top beveling
- Bevel angles
0-60°
- Pipe beveling
OD 150-300 mm
OD 260-600 mm (option)



Features & benefits:

- mono block milling head equipped with 10 square inserts to make machining process far more efficient and much less operator fatiguing
- easy setting of bevel width up to 21 mm at 45°
- continuous angle adjustment from 0 to 60 degrees
- automatic motor overload protection to prevent motor damage
- quick and simple replacement of cutting inserts
- one universal guide plate for beveling both plates and pipes

BM-25

PLATE BEVELING MACHINE



- Max bevel width
25 mm
- Min plate thickness
2 mm
- Top beveling
- Bevel angles 0° - 90°
15°-75° (recommended)
- Pipe OD beveling
min. OD 100 mm (4") (option)



Features & benefits:

- maximum 25 mm bevel width (more than one pass could be required)
- continuously adjustable bevel angle between 0 and 90 degrees – one milling head in use only
- powerful motor with electronic speed control between 1800 – 5850 rpm to work with various materials
- a single head works with the face milling method, allowing less milling resistance and effort for the operator
- overload protection to prevent motor damage
- continuous milling depth adjustment to fully control the bevelling process
- adjustable handle and grip for comfort and ergonomics



BM-25S

PLATE BEVELING MACHINE

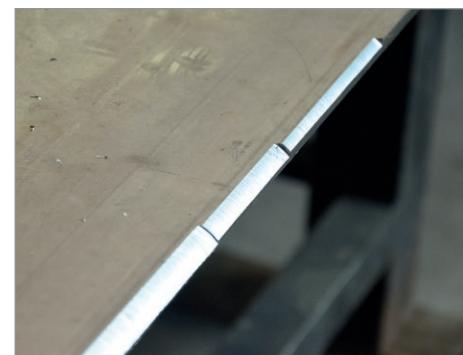


- Max bevel width
25 mm
- Min plate thickness
2 mm
- Top beveling
- Bevel angles 0° - 90°
15°-75° (recommended)
- Pipe OD beveling
min. OD 100 mm (4") (option)



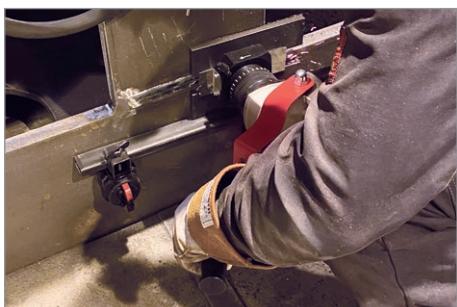
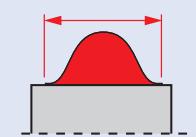
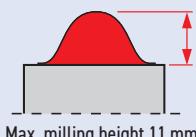
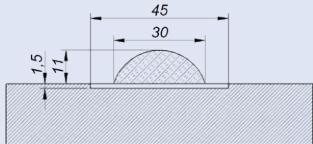
Features & benefits:

- contamination-free stainless steel processing
- maximum 25 mm bevel width (more than one pass could be required)
- continuously adjustable bevel angle between 0 and 90 degrees – one milling head in use only
- powerful motor with electronic speed control between 1800 – 5850 rpm to work with various materials
- a single head works with the face milling method, allowing less milling resistance and effort for the operator
- overload protection to prevent motor damage
- continuous milling depth adjustment to fully control the bevelling process
- milling head is equipped with 5 pcs of 4-sided indexable cutting inserts
- adjustable handle and grip for comfort and ergonomics



BM-30 WM

WELD MILLING MACHINE



Features & benefits:

- Comfort and ergonomics of work
- Powerful electric motor
- Removal of excess weld up to 11 mm high and 30 mm wide
- Possibility of undercutting to a depth of up to 1.5 mm
- Continuous milling height adjustment
- Milling head is equipped with 5 pcs of 2-sided indexable cutting inserts
- Electronic speed control between 1800–5850 rpm
- Overload protection

SBM-500

STATIONARY BEVELING MACHINE



- Bevel width up to 30 mm
- Workpiece height from 3 mm up to 100 mm
- Edge Beveling
- Bevel angles 15° - 60° continuous adjustment
- Min. workpiece width 50 mm Min. workpiece length 150 mm
- Pipe OD beveling from 50 mm up to 150 mm (option)



Features & benefits:

- precise setting of bevel angle from 15 up to 60 degrees and bevel width up to 30 mm
- 3D contact wheel control ensures proper workpiece alignment in relation to high speed rotary milling head
- variable auto-feed to bevel both ferrous and non-ferrous materials
- cutting inserts dedicated for optimal performance on different materials
- easy access to milling head and cutting inserts
- overload protection to prevent motor damage
- SBM-500 streamlines workflow to maximize your production efficiency

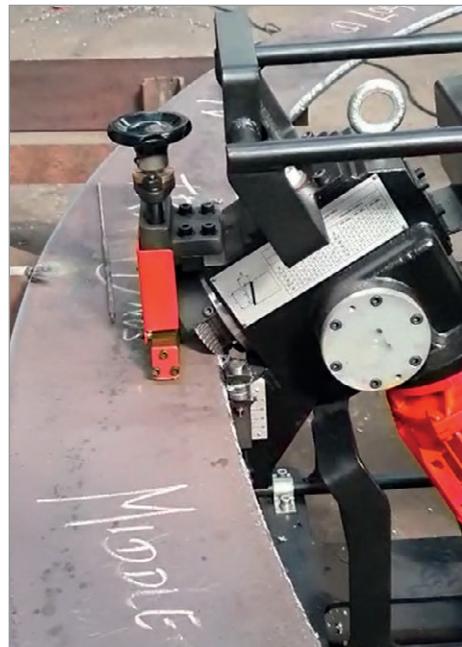


ABM-14

AUTO-FEED PLATE AND PIPE BEVELLER



- Bevel width up to 14 mm
- Facing off (option)
- Min plate thickness 6 mm
Max plate thickness 40 mm
- Min plate width 55 mm
- Top beveling
- Bottom beveling
- Bevel angles 30°,
(option): 22.5°, 25°, 35°,
37.5°, 45°
- Round plate beveling (option)
- Pipe OD beveling
Min. ID 100 mm (4'')



Features & benefits:

- ABM-14 runs automatically along the edge of the long workpiece
- two optional trolleys to increase ergonomics, comfort and productivity
- standard shearing cutter for machining stainless/ alloyed steel
- two optional shearing cutters dedicated to carbon steel and to aluminum
- stationary operation is possible for machining small workpieces or pipes with ID > 100 mm (4")
- additional vertical roller guide enables machining concave edges if curvature radius is 1500 mm or more
- ABM-14 is low-noise machine



ABM-29

AUTO-FEED DOUBLE-SIDE HEAVY DUTY PORTABLE BEVELLER



- Bevel width up to 29 mm
- Max plate thickness 50 mm
- Top beveling
- Bottom beveling
- Bevel angles top 20° - 45°
bottom 20° - 45°
- Pipe OD beveling
Min. ID 150 mm (6'')



Features & benefits:

- Heavy-duty beveler which auto travels along an edge of a plate with speeds of up to 1.7 m/min.
- Up to 20 mm bevel width in one run and maximum 29 mm bevel width after multi passes
- Continuous milling height/bevel width adjustment
- Continuous bevel angle adjustment between 20 and 45 degrees
- Integrated trolley to facilitate top & bottom bevelling with height adjustment between 685 and 1000 mm
- Stationary operation for machining small workpieces
- Pipe machining with minimum ID 150 mm (6")
- Overload protection
- Reverse travel mode to free jammed tool
- ABM-29 is a low-noise machine



ABM-30

AUTO TRAVEL TRACKLESS BEVELLER



- Bevel width up to 30 mm
- Facing off
- Plate thickness max 60 mm
- Bevel angle between -70 and 70°
- Top beveling
- Bottom beveling



Features & benefits:

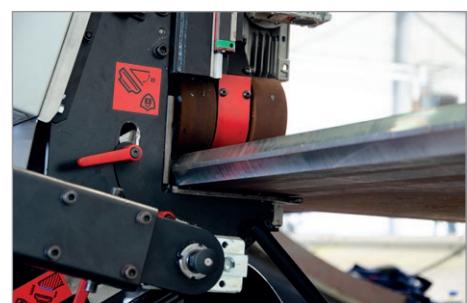
- 4-wheel drive eliminates a need for guide track
- self-propelled machine for consistent bevel geometry from edge to-edge
- control panel indicates current work mode and gives safety and diagnostic information
- capable of producing bevels up to 30 mm wide
- infinitely adjustable bevel angle between -70 and + 70 degrees
- produces double-side bevels without having to flip the plate enhancing safety and reducing material handling time and expense
- feedback-controlled overload system to prevent motor damage
- semi-automatic drive stop at plate end

ABM-50

AUTO TRAVEL DOUBLE-SIDED BEVELLER



- Bevel width up to 50 mm / 45°
up to 66 mm / 15°
- Min plate thickness 8 mm
Max plate thickness 80 mm
- Bevel angles top 15° - 60°, bottom 15° - 60°
- Top beveling
- Bottom beveling



Features & benefits:

- auto-feed machining to increase ergonomics, comfort and productivity
- bevel width up to 50 mm (2") at 45 degrees
- LCD display shows exact bevel geometry and cutting parameters in real time
- precise adjustment of spindle speed and feed rate according to material grade, including stainless steel, duplex, aluminum, etc.
- 180° inversion allows for creation of a double-sided bevel – no need to rotate or flip heavy material reduces material handling time and expense
- versatile and transportable on its own trolley
- feedback-controlled overload system to prevent motor damage



ABM-50 DD VARIO

NEW

AUTO-FEED HEAVY-DUTY BEVELLER



- Bevel width up to 50 mm
- Min plate thickness 8 mm Max plate thickness 80 mm
- Bevel angles top 15° - 70°
- Top beveling



Features & benefits:

- self-propelled machine moves along the edge of the plate at speeds of up to 1.2 m/min.
- auto-feed machining to increase ergonomics, comfort, and productivity
- continuous bevel angle adjustment from 15° to 70°
- high-quality bevels made without thermal distortion or creation of heat-affected zone on plate thickness range 8-80 mm
- continuous bevel width adjustment up to 50 mm at 45 degrees
- variable spindle speed for machining a wide range of steel grades
- LED monitoring system indicates the load level by means of green, yellow and red signals to prevent motor damage
- milling head equipped with 5 pcs of 4-sided indexable cutting inserts
- top beveling with height adjustment between 840 and 1040 mm from the floor
- stationary operation for machining small workpieces
- cutting inserts dedicated for optimal performance on different materials



PRO-2 PB

COMPACT PIPE BEVELLER



- Pneumatic motor**
- Electric motor**
- Battery drive**

- Max wall thickness up to 8 mm
- ID 19.5 - 38 mm
ID 15.5 - 22 mm (option)
ID 38 - 58 mm (option)
- Facing off
- Pipe OD beveling up to 48 mm up to 60.3 mm (option)



Features & benefits:

- machine covers a range of diameters from 15.5 mm ID up to 60.3 mm OD
- self-centering expandable ID mounted mandrels provide quick and proper alignment to a pipe or a tube prior to machining operations
- innovative expansion sleeves reduce fitting time and improve work flow
- standard and custom made tool bits available for creating various bevel angles
- up to two tool bits can be mounted and work, simultaneously to make weld prep operations fast and easy
- can be operated with a high quality powerful pneumatic motor, top quality high torque electric motor or battery drive depending on site conditions and customer preference
- end-user can choose from LiHD (High Density Lithium Ion) battery packs with capacities of 4.0 Ah, 5.5 Ah or 10.0 Ah, which have an extended lifespan, more power and longer operating time than standard lithium batteries

PRO-5 PB

PORTABLE PIPE BEVELLER



Pneumatic motor

Electric motor

Battery drive

 Max wall thickness
12 mm up to OD 114 mm

 ID 32-107 mm
25-32 mm (option)
107-133 mm (option)

 Facing off

 Pipe OD beveling
114 mm up to 140 mm (option)

 J-groove beveling



Features & benefits:

- machine covers a range of diameters from 32mm ID up to 140 mm OD
- self-centering expandable ID mounted mandrels provide quick and proper alignment to a pipe or a tube prior to machining operations
- up to three tool bits can be mounted to bevel, face and counter-bore simultaneously to make weld prep operations fast and easy
- standard and custom made tool bits available for creating various bevel angles for V and J-groove preparation
- optional small spindle disc and ratchet wrench enable pipe machining in difficult to access and space restricted areas
- can be operated with a high quality powerful pneumatic motor, top quality high torque electric motor or battery drive depending on site conditions and customer preference
- end-user can choose from LiHD (High Density Lithium Ion) battery packs with capacities of 4.0 Ah, 5.5 Ah or 10.0 Ah, which have an extended lifespan, more power and longer operating time than standard lithium batteries



PRO-10 PB

PORTABLE PIPE BEVELLER



Pneumatic motor

Electric motor

 Max. wall
thickness 15 mm

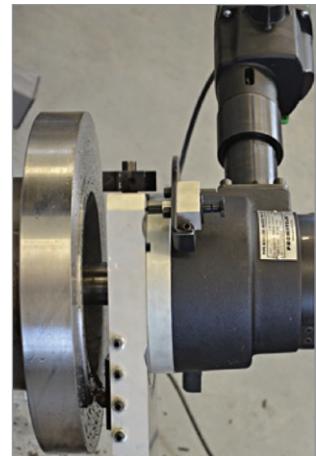
 ID 84-269 mm
38-84 mm (option)
or 270-349 mm (option)

 Facing off

 Pipe OD beveling

 Pipe ID beveling

 J-groove beveling (option)



Features & benefits:

- heavy-duty, portable beveler designed to create a perfect weld prep edge prior to joining
- machine covers a range of diameters from 38 mm ID up to 355 mm OD
- available with a powerful pneumatic motor or a high-torque electric motor
- spindle disc with two tool bit holders for more stable, less stress-sensitive operation of tool bits
- standard and custom made tool bits available for creating various bevel angles for V and J-groove preparation
- self-centering expandable ID mounted mandrels enables highly repeatable and consistent fit-up and can be rapidly deployed from one pipe to another to reduce cycle times and improve work flow
- it can be used efficiently by a single operator



PRO-40 PBS

STATIONARY PIPE BEVELLING MACHINE



- Max bevel width 45 mm
- Min. wall thickness 5 mm
- Bevel angle from -60° to 60°
- Pipe OD 200-1000 mm
- Facing off
- Pipe OD beveling
- Pipe ID beveling
- J-groove beveling



Features & benefits:

- 200 mm to 1000 mm diameter capacity to cover most of the common applications
- continuously adjustable bevel angle between 0 and 60 degrees
- can bevel pipes made of carbon or stainless steel
- optional oval pipe tracking attachment enables consistent land/root face thickness (available either with brand new machine or for retrofitting)
- maximum allowed pipe weight up to 10.000 kg with optional steel rollers
- overload protection to prevent motor damage
- PRO-40 PBS produces accurate bevels in a fraction of the time required by traditional single-point machining, saving time, money and improving accuracy



PLATE BEVELLERS FAMILY



| | SINGLE | FACE-OFF | DOUBLE | J-GROOVE | RADIUS | ROUND | CLAD | OD | COUNTER-SINKING |
|-----------------|--------|----------|--------|----------|--------|-------|------|----|-----------------|
| ABM-14 | X | | | X | | | | | |
| ABM-29 | X | | | X | | | | | |
| ABM-30 | X | | X | X | | | | | |
| ABM-50 | X | | | X | | | | | |
| ABM-50 DD VARIO | X | | | | | | | | |
| BM-6 Battery | X | | | | X | X | | X | X |
| BM-7 | X | | | | X | X | | X | X |
| BM-18 | X | | | | X | X | | X | X |
| BM-18A | X | | | | X | X | | | X |
| BM-20plus | X | | X | | | X | | X | |
| BM-21 | X | X | | | | | | X | |
| BM-25 /BM-25S | X | X | | | | | X | X | |
| SBM-500 | X | | | | | | | X | |

PIPE BEVELLERS FAMILY



| | OD BEVEL | FACE-OFF | ID BEVEL | J-GROOVE | FLANGE FACING |
|------------|----------|----------|----------|----------|---------------|
| PRO-2 PB | X | X | | | |
| PRO-5 PB | X | X | X | X | |
| PRO-10 PB | X | X | X | X | |
| PRO-40 PBS | X | X | X | X | X |

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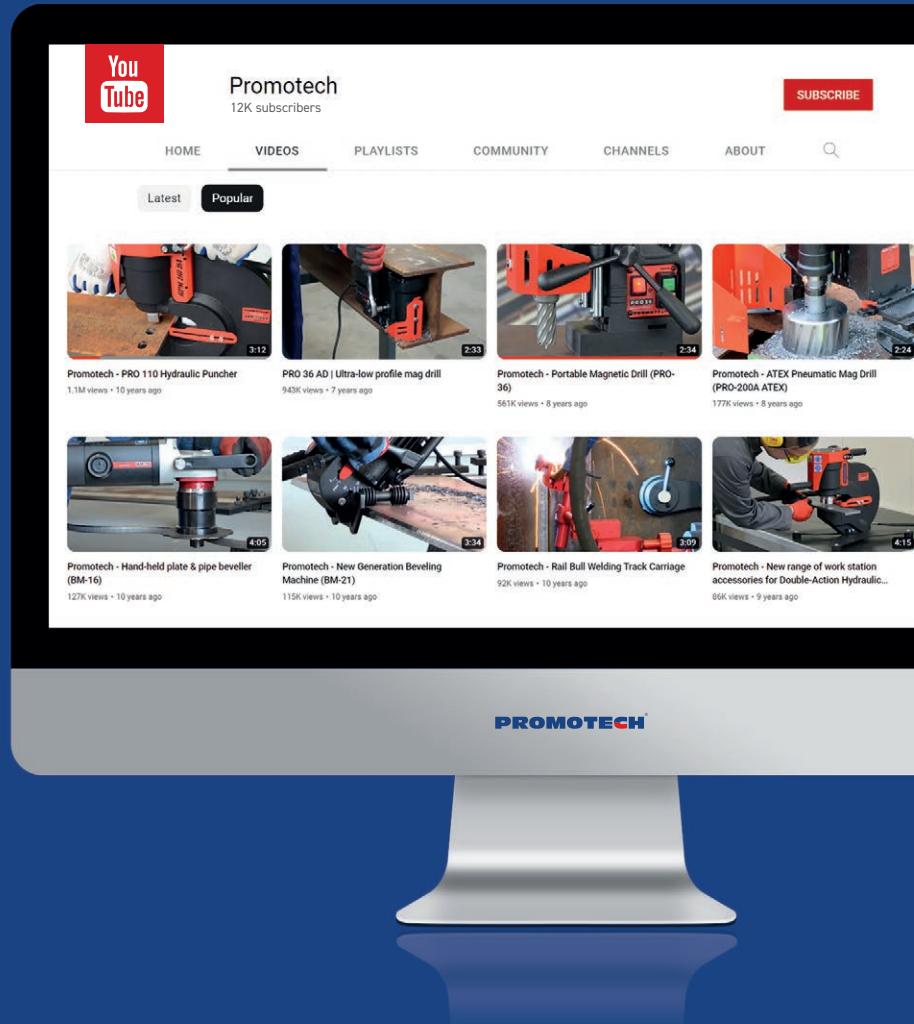
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