

LIZARD | PROGRAMMABLE WELDING TRACTOR

Lizard is a portable, programmable, trackless welding tractor designed to produce consistently high-quality welds.

It can be programmed in continuous or stitch welding modes.

Welder-friendly two-function buttons enable storage and reproduction of up to 40 different welding programs for various joint configurations and multi-pass, multi-layer welds.

Constant, continuous, and repeatable travel speed enables weld bead geometry that is exact to the required specifications, thus reducing costly over welding and decreasing filler metal usage, substantially.

Lizard is capable of producing weave welds by means of an optional pendulum oscillator. The oscillator allows for precise control of weave width, weave speed, and left/right side wall dwell and is particularly useful for vertical welding.

42V AC version available

Applications:

- Trailer manufacturing
- Truck tanks
- Oil tanks
- Water storage tanks
- Transformers
- Shipyards
- Any application demanding stitch or a long, continuous fillet weld



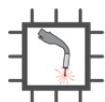
Primary features and benefits:

- Up to 40 complete programs may be stored in non-volatile memory to repeat optimum weld procedures
- Multifunctional LCD and 2-function buttons for programming selected welding patterns and parameters such as weld length, the distance between welds, reverse fill, crater fill time, and others
- The closed-loop speed control system stabilizes travel speed, enabling uniform heat input to produce consistently high-quality welds
- Lizard travels at full speed between stitches, which saves valuable welding time.
- The optional torch oscillator produces weave welds
- 4-wheel drive magnetic traction permits out-of-position use
- Compact, lightweight design with a durable aluminum cast housing
- Convenient Power Supply 115–230 V, 50–60 Hz or 42 V, 50–60 Hz

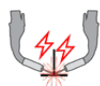


Optional Pendulum Oscillator

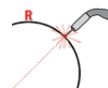
Oscillator features precise control of weave width, weave speed and dwell times.



Programming device up to 40 welding programs



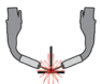
Dual Arc Ignition



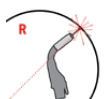
Min. path convex radius
1500 mm (5 ft)



Angular oscillation



Dual torch welding



Min. path concave radius
1500 mm (5 ft)



Continuous welding



Horizontal speed
0-130 cm/min (0-51 3/16 in/min)



Weight 14 kg (31 lbs)

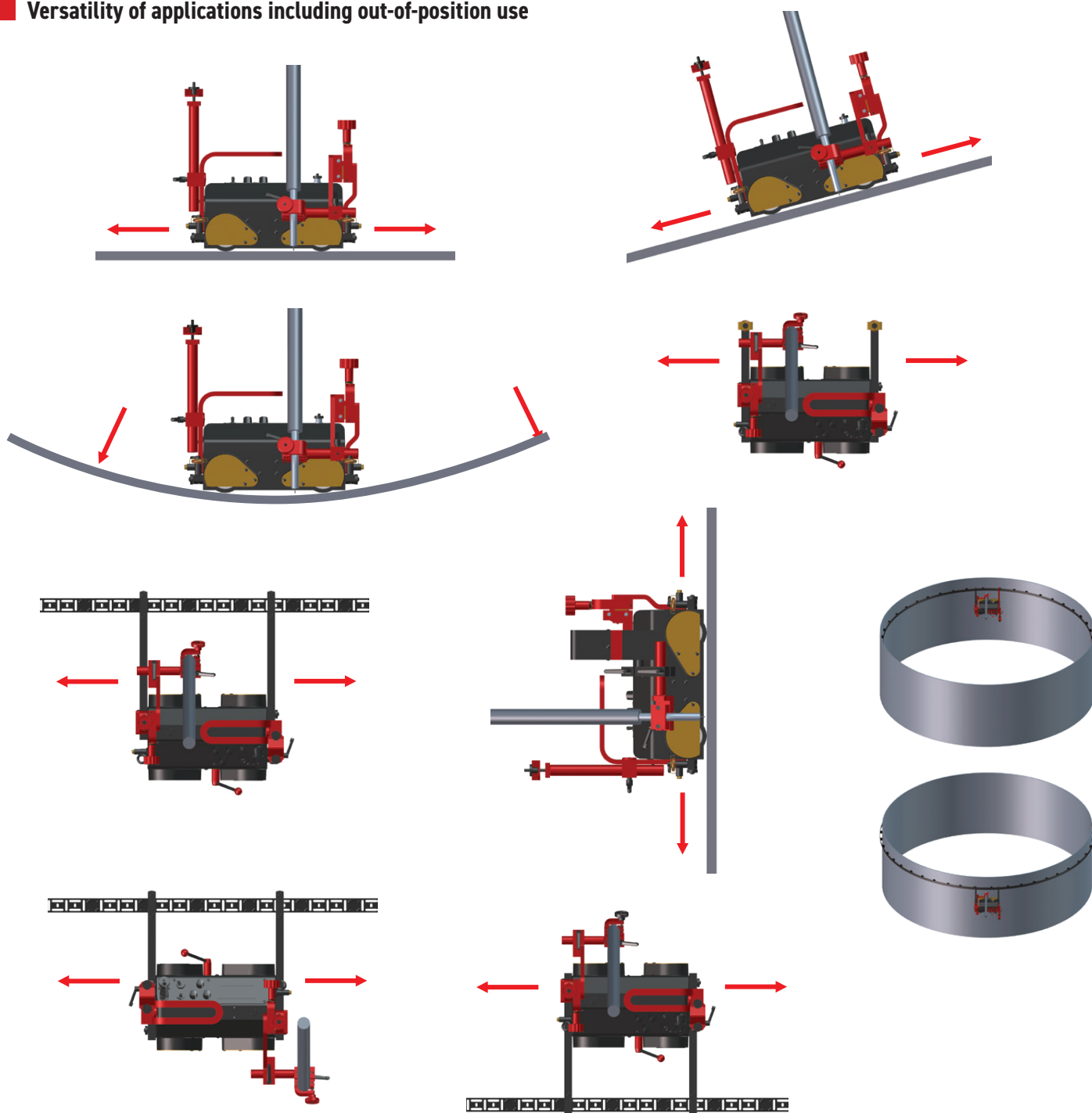


Stitch welding



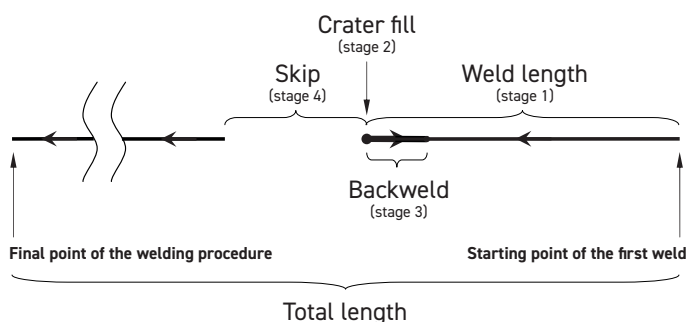
Vertical speed
0-120 cm/min (0-47 1/4 in/min)

Versatility of applications including out-of-position use



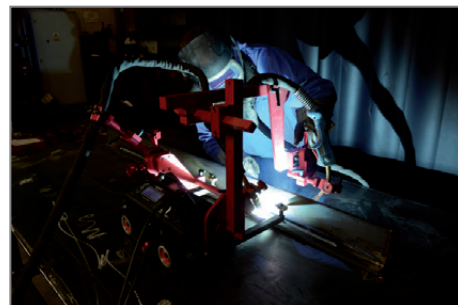
More features and benefits:

- Positive magnetic traction permits out of position use
- Magnet on/off lever permits easy set up and adjustment on work piece
- Heat resistant silicone wheels
- Quick clamping Torch Holder mechanism for different types of MIG/MAG torches with diameters of 16-22 mm (5/8" - 7/8"); optionally up to 35 mm (1-3/8")
- Precise torch adjustment with screw drive cross slide
- Consistent heat input reduces distortion
- Reduced wasted filler metal – eliminates over welding
- Automatic arc on/off system initiates welding and travel, simultaneously
- Capable of carrying and controlling 2 torches (without oscillation)
- Self-guiding roller arms eliminate the need for track
- Multi-surface guiding



Programmable variables diagram

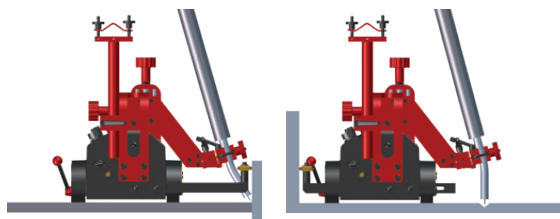
1. Operator's panel with control knobs and switches
2. Limit switch
3. Adjustable guide arm
4. Quick clamp torch holder
5. Cross slide assembly
6. Cable anchor
7. Main Power Switch (0/I)
8. Weld contact / Arc ignition socket
9. Magnetic adhesion release lever



Standard accessories



Standard guide arms (set of 2 pcs)
PRW-0754-10-00-00-0



Cable anchor
PDT-0466-55-00-00-0



Dual arc ignition cable of 6.5 m (21 ft)
KBL-0466-17-00-00-0



Short rod torch holder
with clamp 16–22 mm
UCW-0754-07-00-00-0

Optional accessories for variety of applications



Torch clamp 16–22 mm
ZRZ-0752-07-01-00-0



Torch clip 16–22 mm
ZCS-0476-06-01-00-0



Torch clamp 22–35 mm
ZRZ-0466-19-00-00-0



Short Rod Clamp
WLK-0476-20-01-00-0



Short rod torch holder
with clip 16–22 mm
UCW-0476-27-00-00-0



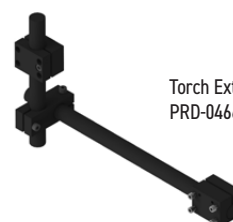
Long Rod Clamp
WLK-0466-04-10-00-0



Long rod torch holder
with clamp 16–22 mm
UCW-0752-07-00-00-0



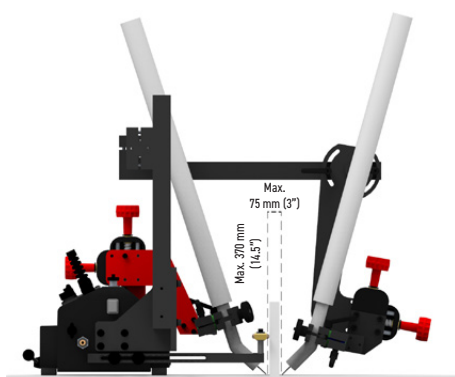
Long rod torch holder
with clip 16–22 mm
UCW-0466-22-00-00-0



Torch Extension Arm
PRD-0466-43-00-00-0



Dual Torch Mount
PDT-0466-40-00-00-0



Extended cross-slide
0–76 mm (0–3") up-down,
0–35 mm (0–1.38") left-right
ZSP-0466-46-00-00-1

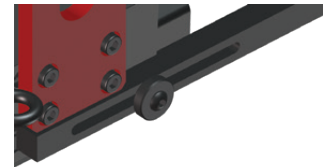
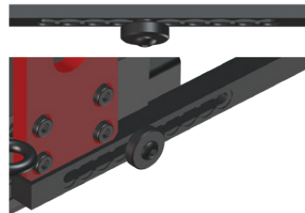
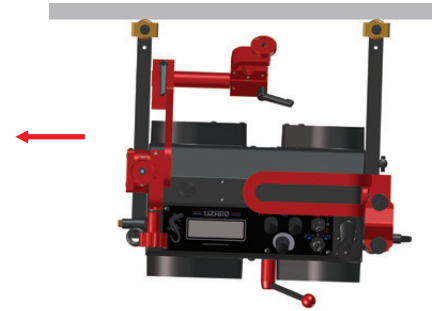


Fall arrester device
URZ-000001

Optional accessories for multi-surface guiding and variety of applications

Guide arms enable a proper welding tractor positioning.

- 7 different guide types are dedicated to various welding applications and positions
- include a number of fixing grooves for your convenience
- enable simpler, easier and more consistent adjustment of how guide arms stick out
- secure proper tilting of the tractor into a direction of its movement
- maintain a permanent contact with the workpiece
- allow either interval or continuous guide arms adjustment



Each new guide arm has got a number of indented grooves only on one side.

All types of guide arms are available in pairs of 2 pcs: right and left.

Interval adjustment of a degree
how much the guide arms stick out

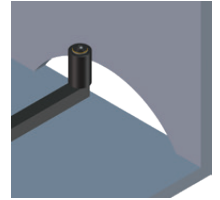
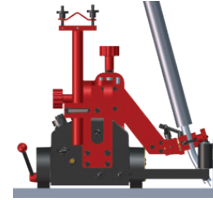
Continuous adjustment of a degree
how much the guide arms stick out



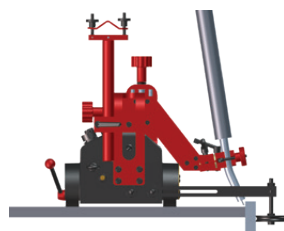
Low Guide Arms (set of 2 pcs)
PRW-0476-54-00-00-1



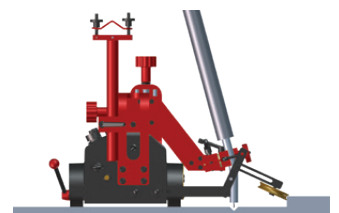
High Guide Arms (set of 2 pcs)
PRW-0476-55-00-00-1



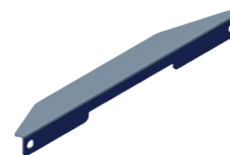
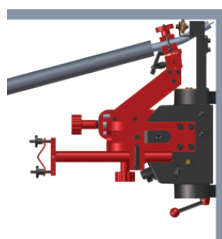
Edge Following Guide Arms (set of 2 pcs)
PRW-0476-21-00-00-1



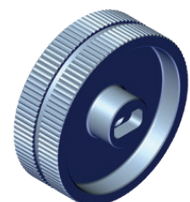
Adjustable Guide Arms (set of 2 pcs)
PRW-0476-22-00-00-1



Magnet guide arms (set of 2 pcs)
PRW-0476-52-00-00-1



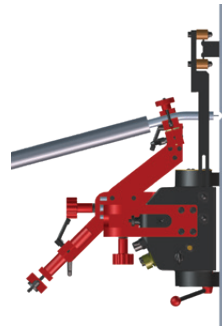
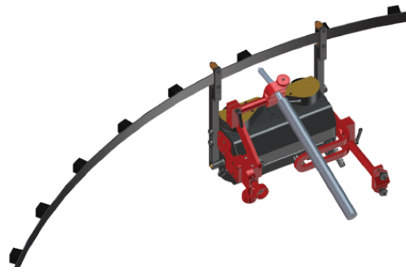
Display shield
OSL-0476-23-00-00-0



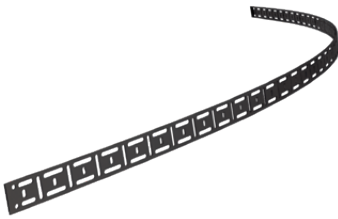
Stainless steel driving wheel
KOL-0476-57-00-00-0



Track Following Guide Arms (set of 2 pcs)
PRW-0476-50-01-00-1



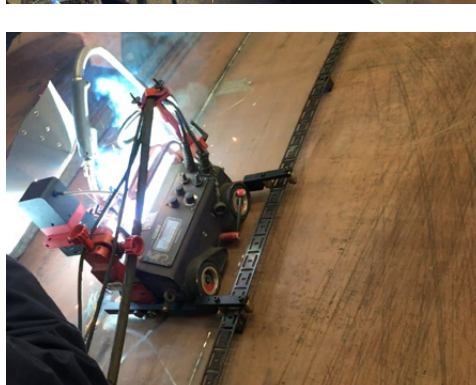
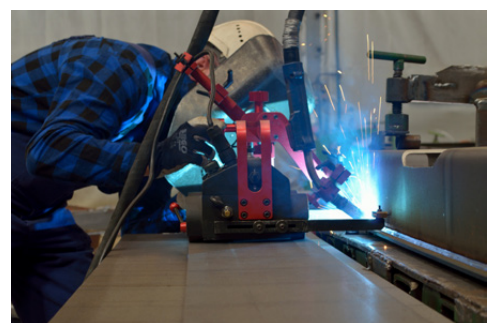
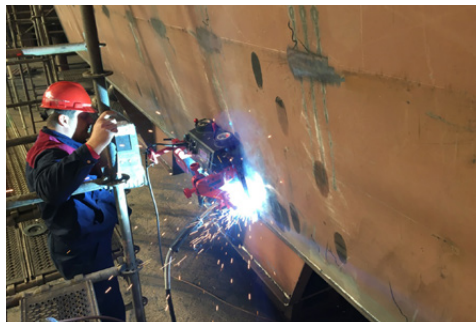
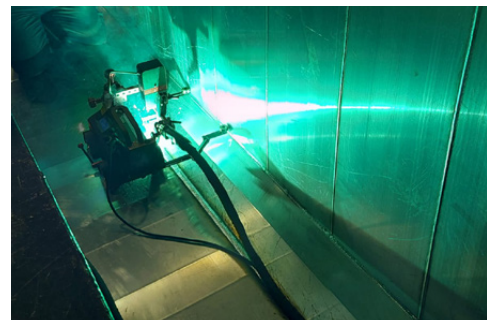
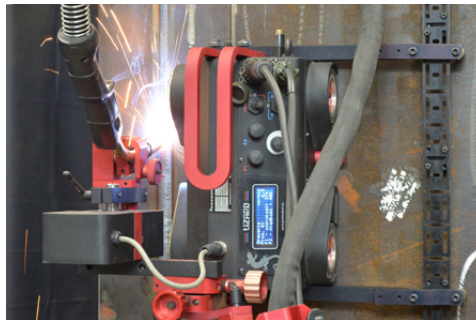
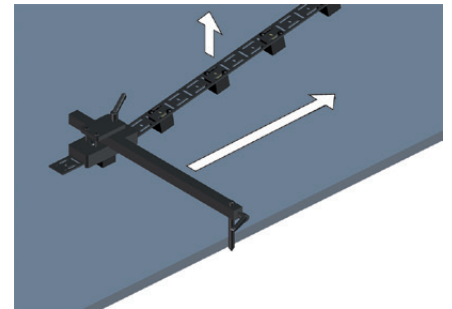
Guide adjustment tool to position the track parallel to the edge
UST-0466-53-00-00-0



Flexible Track 185 cm (6ft) 1 pc
PRW-0466-50-01-01-0



Magnetic block for flexible track
box of 10 pcs
BLO-0466-68-00-00-0

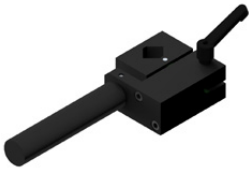


**Optional
Pendulum Oscillator**

The oscillator features precise control of weave width, weave speed and dwell times.

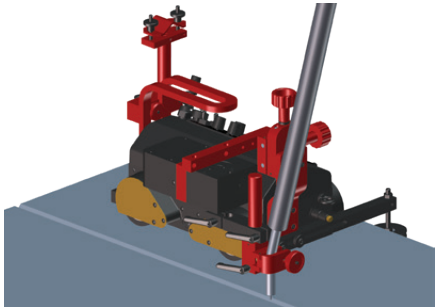
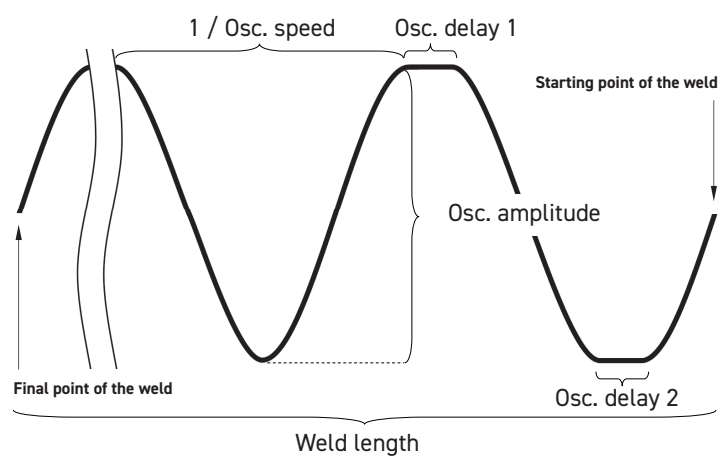


Oscillator
ZSP-0477-10-00-00-0



Torch Holder Lower Rod Clamp Assembly
UCW-0476-06-00-00-0

Oscillator settings diagram

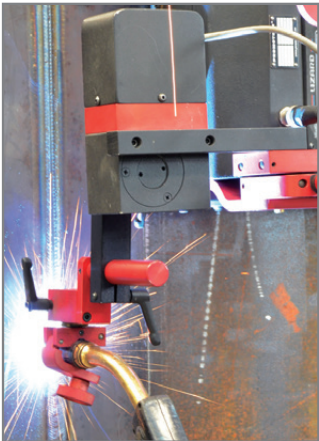


Butt joint welding with oscillator



Fillet Welding with oscillator

Oscillation type	pendulum (0°-11°)
Oscillation (weaving) pattern	trapezoid, triangle, c-type straight line
Oscillation width	1-30 mm (1-100%) at r=150 mm (5.9")
Oscillation speed at oscillation amplitude of 10 mm (25/64") and zero dwell time on ends	7-164 cycles/min (1-100%)
Oscillation delay time	0-5 s (at external points)
Power	12 W
Weight	2.6 kg (5.7 lbs)

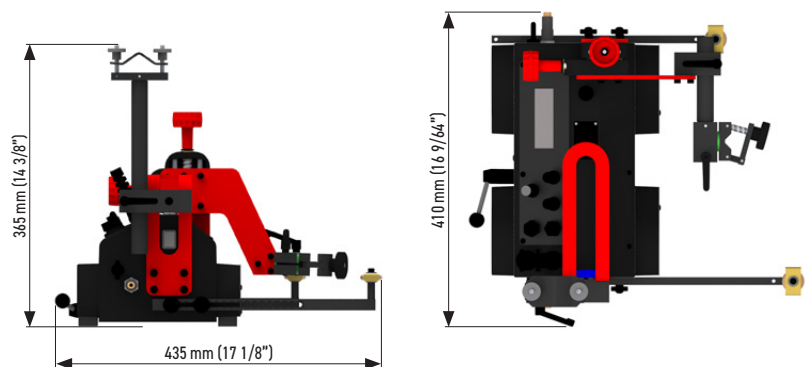


TECHNICAL SPECIFICATIONS LIZARD

Voltage	1~ 115-230 V, 50-60 Hz 42 V, 50-60 Hz
Power	25 W
Welding position (according to EN ISO 6947 and AWS/ASME)	PA / 1F / 1G PB / 2F PC / 2G PD / 4F PE / 4G PF / 3F / 3G with optional oscillator PG / 3F / 3G (with optional oscillator)
Programmable variables	tractor speed, weld length, skip, crater fill, backweld, total length
Welding settings storage	up to 40
Menu language	English, French, German, Polish, Portuguese, Russian, Spanish, Turkish
Torch diameter	16-22 mm (0.63-0.87"); up to 35 mm (1.38") option
Minimum radius of curved workpiece surface	1500 mm (5 ft)
Minimum workpiece thickness	5 mm (0.2")
Ground clearance	5 mm (0.2")
Horizontal pulling force	220 N
Vertical pulling force	150 N
Cross slide adjustment range	0-35 mm (0-1.38") up-down, left-right
Horizontal speed	0-130 cm/min (0-51 3/16 in/min)
Vertical speed	0-120 cm/min (0-47 1/4 in/min)
Limit switch	at both sides
Weight	14 kg (31 lbs)
Product Code (115-230 V, 50-60 Hz, plug EU)	WOZ-0754-10-20-00-0



Dimensions:



More information at www.promotech.eu



American Welding Society
Supporting Company Member

Mitglied im DVS - Deutscher Verband für
Schweißen und verwandte Verfahren e. V.



All information is subject to change without notice. 23.09



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