## PROMOTECH

## PRO-51 | UNIVERSAL DRILLING MACHINE



Weight

PRO-51 is a new generation magnetic drilling machine with Morse Taper No. 2

Core drill

max 51 mm

Twist drill

max 23 mm

Spindle

MT2

Depth of cut

Stroke

153 mm

Speed

200, 400 rpm

Power

1300 W

The drill is equipped with the latest generation of electromagnetic base with magnetic field shape control system (MFSC) and magnetic power adhesion control module (MPAC), which detects adhesive force of electromagnetic base and protects both the machine and the operator from work on too thin workpieces. Energy Saving Base (ESB) uses only 50% of its power when motor is not running.

Unique semi-automatic gib adjustment system (patent pending) enables simple, fast and always correct fine tuning without any expert knowledge or experience. Replaceable spline at the end of armature shaft eliminates laborious and expensive armature maintenance. Compact design allows the operator to drill very close to side wall and corners.

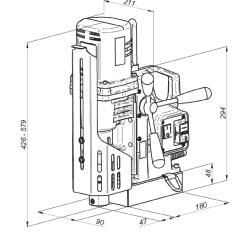








PRO-51 TECHNICAL SPECIFICATION	
Motor Speed (under load)	200, 400 rpm
Power	1300 W
Weight	16,5 kg (35 lbs 9 oz)
Max milling capacity	51 mm (2")
Max drilling capacity	23 mm (7/8")
Max countersinking	51 mm (2")
Stroke	153 mm (6")
Max depth of cut	51 mm (2")
Voltage	1~ 110-120 V, 50-60 Hz 1~ 220-240 V, 50-60 Hz
Semi-automatic gib adjustment	yes
MPAC (Magnetic Power Adhesion Control)	yes
MFSC (Magnetic Field Shape Control)	yes
ESB (Energy Saving Base)	yes
Magnetic clamping force	1224 kgf (12000 N) /25 mm, Ra=1,25/
Magnet Base Dimensions	90 x 180 x 48 mm 3-9/16 x 7-1/16 x 1-7/8 (")
Min. Workpiece Thickness	8 mm (5/16")
Spindle	MT2
Tool holder	19 mm (3/4") Weldon
Product Code 220-240 V, 50-60 Hz	WRT-0399-10-20-00-0
Product Code 110-120 V, 50-60 Hz	WRT-0399-10-10-00-0



## Standard shipping set:

- Magnetic Base Drilling Machine
- Metal Box
- MT2 Arbor with 19 mm Weldon Bore with cooling ring
- Swarf Shield/Cutter Guide
- Coolant Bottle Assembly
- Safety Chain with Snap Hook
- Set of Tools with Wedge
- Operator's Manual
- Standard shipping weight 26,1 kg (56 lbs 5 oz)



Pipe attachment DMP 251



Pipe attachment DMP 501

## Selected additional accessories:

UCW-0285-03-00-00-0
PDS-0110-03-00-01-0
PDS-0111-03-00-01-0
PDS-0111-03-00-01-0
PDS-0111-03-00-01-0
Pipe attachment DMP 501 for pipes with diameters of 150-500 mm (6-20")

KNC-0399-09-00-00-0
Cooling attachment for twist drilling

• PDS-0587-10-00-00-0 Vacuum pad

• ZSP-0587-11-00-00-0 Compressed air ejector





Vacuum pad





Your local dealer: